RECTORSEAL

SEALANT CEMENTS

Single source for distributors,

plumbers, electricians and irrigation specialists.





SOLVENT CEMENTS • PRIMERS • CLEANERS

RectorSeal manufactures solvent cements in the widest variety of sizes and formulas for welding PVC, CPVC, and ABS pipe installation.

Solvent Cement Body. Solvent cements are available in three body thicknesses - Regular, Medium, Heavy. To some degree the body of the solvent is chosen by the preference of the contractor. However, body thicknesses can affect setting times. For smaller 2"-3" piping use regular body. Heavy body cements provide a slower set that allows the contractor more time to get adequate cement around the pipe to avoid flash off.

Solvent Cement color. Colors range from clear for welding PVC - to gray for electrical conduit and black for ABS application. Gold and orange color designate CPVC pipe. Blue quickly designates irrigation type use.

Primers. RectorSeal primers properly etch the pipe surfaces to ensure a strong and consistent weld every time. Primers are offered in both purple as well as clear. (plumbing code required)

Complete application usage chart can be found on page 10-11.



P 713-263-8001 800-231-3345

F 713-263-7577 800-441-0051

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Homer[™] 828L

Gray - heavy body PVC solvent cement

| Code | Description | Qty. |
|-------|---------------------------------------|------|
| | · · · · · · · · · · · · · · · · · · · | . , |
| 55960 | ½ pt. | 24 |
| 55961 | 1 pt. | 12 |
| 55963 | 1 qt. | 12 |
| 55964 | 1 gal. | 4 |
| | | |

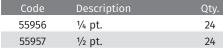
Normal setting for use on PVC pipe and fittings for Schedule 40 and Schedule 80 through 12".*

See recommended use chart on page 8



Charlie[™] 412L

| Qty. | Fast setting for use on CPVC pipe and |
|------|---------------------------------------|



fittings Schedule 40 through 2". Not recommended for use on Schedule 80 pipe.*

Orange - regular body CPVC solvent cement

See recommended use chart on page 8



NSF_o
pw-G-dwv-sw

NSF.

pw-G-dwv-sw

FILE NO. 4586

Dura-Gold[™] 627L

October 1 Gold - medium body CPVC solvent cement

| Code | Description | Qty. |
|-------|-------------|------|
| 55992 | ½ pt. | 24 |
| 55998 | 1 pt. | 12 |

One Step Medium setting for use on CPVC pipe and fittings including FlowGuard Gold®** through, 2" for Schedule 40 & 1 1/4" for Schedule 80.* No primer needed.

**FlowGuard Gold is a licensed trademark of The Lubrizol Corporatio



Heavy Duty 811L

Orange - heavy body CPVC solvent cement

| Code | Description | Qty. |
|-------|-------------|------|
| 55967 | 1 pt. | 12 |
| 55968 | 1 qt. | 12 |
| 55971 | 1 gal. | 4 |

Medium setting for use on CPVC pipe and fittings for Schedule 40 and 80 through 12".*

See recommended use chart on page 8



*For thinner wall pipe applications, please contact RectorSeal. Max VOC per SCAQMD 1168/316A or BAAQMD Method 40: 510 g/l. John[™] 647L

O Black - medium body ABS solvent cement

| Code | Description | Qty. |
|-------|-------------|------|
| 55938 | ¼ pt. | 24 |
| 55940 | ½ pt. | 24 |
| 55942 | 1 pt. | 12 |
| 55944 | 1 qt. | 12 |
| 55944 | 1 qt. | 12 |

Medium setting for use on ABS pipe and fittings through 6" for Schedule 40 and 80.

See recommended use chart on page



Mike[™] 425L

Amber - regular body multi-purpose solvent cement

| Code | Description | Qty. |
|-------|-------------|------|
| 55969 | ¼ pt. | 24 |
| 55970 | ½ pt. | 24 |
| 55973 | 1 pt. | 12 |
| 55974 | 1 qt. | 12 |

Fast Setting for use on PVC, CPVC and ABS

pipes and fittings Schedule 40. Use on pressure pipe system through 2" and non-pressure pipe system through 6". Not recommended for use on Schedule 80 pipe.

See recommended use chart on page 8



Joints per solvent cement container chart

stimates are not to be used to restrict the liberal application recommended proper for pipe joining.

| Pipe Diameter | 1/2 in | 3/4 in | 1 in | 1 1/4 in | 1 1/2 in | 2 in | 2 1/2 in | 3 in | 4 in | 5 in | 6 in | 8 in | 10 in | 12 in |
|-------------------|--------|--------|------|-------------|-------------|------|-------------|------|------|------|------|------|-------|-------|
| Joints per Pint | 130 | 80 | 70 | 50 | 35 | 20 | 17 | 15 | 10 | 8 | - | - | - | - |
| Joints per Quart | 260 | 160 | 140 | 100 | 70 | 40 | 34 | 30 | 20 | 16 | 8 | 3 | - | - |
| Joints per Gallon | 1,040 | 640 | 560 | 400 | 280 | 160 | 136 | 120 | 80 | 64 | 24 | 12 | 10 | 6 |

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